

HUSKY LINERS[®]

ALUMINUM ACCESSORIES

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FULL BACK LADDER RACK INSTRUCTIONS

Materials List: Rack, 2-Rack Feet, 2-Mounting Blocks, 2-7/16” Bolts and Washers, 4-3/8” Flathead Bolts, 4-1/2” Bolts with Nylock nuts, 2-Shims

- First, check to make sure you have all the above listed materials.
- Open tailgate. Remove the two screws that hold the taillight assembly in place (see photos) and remove assembly by gently pulling straight back.
- Lower the mounting block into the rear stake pocket hole with the threaded hole facing away from the cab. Temporarily insert one of the 3/8” Flathead bolts partially into the top of the block. This will give you something to hold on to making alignment easier. With block in place, insert a 7/16” bolt into the block through the hole in the stake pocket. This is accessed through the taillight opening (see photos below). Leave the block bolt loose at this time.
- Place the Rack Foot on the truck bed, aligning the attachment holes with the holes in the mounting block you just installed. The foot upright should be towards the outside of the truck bed with the tapering wall running towards the cab. Start bolts but do not fully tighten at this time.
- The bed rail is not level at the back of the truck so a plastic shim is provided to level the Rack Foot. Place the “C” shaped shim under the foot with the “legs” of the “C” facing towards the cab of the truck.
- Tighten all bolts beginning with the Flathead bolts attaching the Rack Foot. Tighten the mounting block bolt and re-install taillight assembly. Repeat this procedure for the opposite bed rail.
- Attach the Rack to the inner edges of the Rack Feet using the 1/2” bolts and Nylock nuts provided. The nuts should be on the inside of the Rack Feet.
- If bolts loosen, a removable thread locker such as Loctite 242 may be applied.

